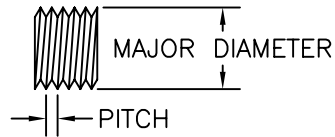


METRIC THREADS ARE LABELED AS THE
THREAD'S MAJOR DIAMETER X THE PITCH



TO USE THE GAGE BELOW, PRINT OUT
THIS SHEET AT A 1:1 SCALE. MEASURE
THE LINE MARKED CALIBRATION LINE. IF
THE LINE MEASURES EXACTLY 1", THE
ZIG-ZAG LINES CAN BE USED TO
MEASURE THREAD PITCH.

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ALL DIAMETERS X 1.5

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ALL DIAMETERS X 1.25

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ALL DIAMETERS X 1.0

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ALL DIAMETERS X 0.75

1" CALIBRATION LINE 