

Limited Lifetime Warranty

XCaliber agrees to replace and/or repair your XCaliber suppressor for an unlimited amount of time. This warranty covers repair, service, and replacement of damaged product caused by normal use, free of charge, only if performed at our facility. Should a silencer require repair, the owner must contact XCaliber and arrange to return the product. Customer must return damaged product with a legible copy of the approved ATF form and a written description of the problem, defect, and/or malfunction. Please include in written description the serial number of the product and the events leading up to the issue, including what ammunition has been used and any host weapons that have been used.

Warranty does not cover damage to the suppressor or the host firearm resulting from careless or irresponsible handling, adjustments or modifications to its

XCaliber Firearms

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Thank you for purchasing your XCaliber Firearms suppressor. We pride ourselves in having some of the quietest silencers in the world. It is our goal to make great products to help protect the hearing of hunters and other gun enthusiasts. We also want to ensure the safety and effective use of our suppressors. Therefore, it is imperative that any user of a suppressor read and understand the instructions and warnings included inside.

XCaliber Firearms
The Sound Advantage



WARNING

Because suppressed firearms are quieter than unsuppressed firearms, it is easy to forget that they are still firearms and capable of causing serious injury.

Before installing or removing your suppressor, please make sure that the weapon is unloaded. If you are unsure of the procedures to ensure that your weapon is unloaded, please consult your firearms user manual or contact a licensed dealer or the manufacturer of your weapon.

Silencer may become loose due to thermal expansion and contraction, so it is imperative that the user always check the silencer after a few rounds to ensure that it stays tight to the host weapon. When checking for looseness, do not touch the silencer with bare hands immediately after firing, use a glove or cloth that will not melt, as the silencer will become hot the more rounds you fire through it. If silencer becomes loose during use and is not tightened, it could cause catastrophic failure. Damage to the silencer as result of using it loosened will be considered carelessness or negligence and

SS1C Sight Disc Alignment Instructions

Sight disc is pre-installed but may not index at the top when silencer is used for the first time. Follow the simple instructions below to adjust your sight.

After mount or choke is installed properly, screw silencer onto mount securely.

If sight does not align properly, using a 3/32 hex wrench, loosen screws that hold disc in place. If sight is close enough, the disc may not have to be removed, simply loosen the screws and twist disc until sight aligns properly. If sight is not in range, remove disc and replace it to the position where the sight will align.

XCaliber assumes no liability whatsoever for unsafe use of the suppressor or illegal use by its purchaser or any other person that comes in contact with the product after purchased. XCaliber assumes no responsibility for physical injury or property damage resulting from careless or irresponsible handling and/or use, or by any use contrary to the recommendations, warnings, and cautions generally listed in this manual. XCaliber does not cover damage to the suppressor or the host firearm resulting from improper hand-loaded or reloaded ammunition or defective ammunition.

MANUFACTURER DISCLAIMER

XCaliber Firearms is not responsible for improper usage of this product. This product is potentially dangerous, and as such, it is the user's responsibility to understand and implement its proper use. If you do not understand the instructions in this manual, please contact the manufacturer for assistance.