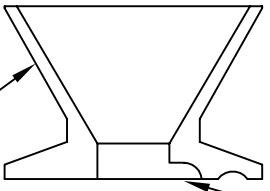
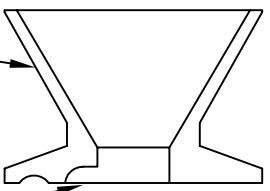


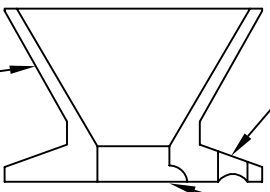
FRONT CAP



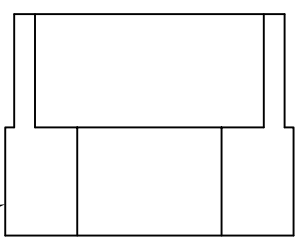
SCOOP CUT



DATER HOLE



SCOOP CUT



REAR END CAP

1 STAINLESS STEEL
BLAST BAFFLE
(HAS DATER HOLE)

SCOOP CUT

X-CALIBER
ECO-22
ASSEMBLY

6 ALUMINUM STANDARD ECO BAFFLES
(ONLY 2 SHOWN FOR CLARITY)
INSTALL BAFFLES IN THE ORDER AND DIRECTION SHOWN
WITH SCOOP CUTS ROTATED 180 DEGREES
FROM EACH OTHER AROUND BORE AXIS